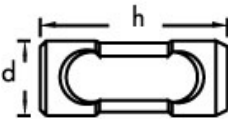
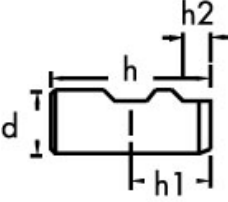
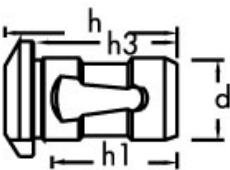
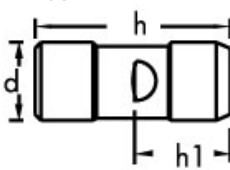


## Driver Styles

Driver Styles	REF	d	h	h1	h2
HAMMOND STANDARD 	FA	16	40		
	FB	25	50		
	FC	35	60		
WELDON 	GC	16	48	24	
	GD	20	50	25	
	GE	25	56	32	17
	GF	32	60	36	19
	JF	40	70	40	19

Driver Styles	REF	d	h	h1	h3
SANDVIK TYPE 	JD	16	48	34	40
	FF	20	48	34	40
	FG	25	53	38	45
	FH	32	55	38	45
GUNDRILL TYPE 	FT	10	40	24	
	GU	16	45	31	
	FV	20	70	34	
	FW	25	70	34	
	FX	32	70	34	

## Speedfeed Cutting Data

MATERIAL	CUTTING SPEED	FEED - mm PER REV			
		M/MIN	Ø 5 -10	Ø 10 - 15	Ø 15-20
LOW CARBON STEEL	60 - 110	0.03 - 0.13	0.10 - 0.28	0.15 - 0.35	0.15 - 0.40
CAST IRON	40 - 80	0.06 - 0.24	0.10 - 0.40	0.20 - 0.45	0.30 - 0.50
ALUMINIUM (DIFFICULT TO CHIP)	80 - 160	0.03 - 0.10	0.04 - 0.15	0.06 - 0.20	0.08 - 0.30
ALUMINIUM CAST BRASS	110 - 220	0.06 - 0.30	0.10 - 0.35	0.20 - 0.50	0.30 - 0.50